

Technical Data Sheet

Hostacom TRC 411N NA PK81 Lt Gry



Polypropylene Compounds

Product Description

Hostacom TRC 411N NA PK81 Lt Gry is a high stiffness, high impact, scratch resistant, mineral-filled thermoplastic elastomeric olefin (TEO) resin that is typically used for automotive instrument panels and other interior applications.

Application	Automotive Parts; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	High Impact Resistance; High Stiffness; Scratch Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	24	g/10 min	ASTM D1238
Density, (23 °C)	1.02	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	2050	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	21	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched, (23 °C)	25	kJ/m ²	ISO 179
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	102	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4

Please contact LyondellBasell for shrinkage recommendations.